



Professional Labor Pricing Guide

All prices listed are labor only unless otherwise noted. Parts are additional unless specified.

BLOCK SERVICES	PRICE
Remove Cam Bearings / Galley Plugs / Clean Block	\$100
Final Wash / Install Bearings & Plugs (+parts)	\$100
Clean, Bore & Hone V8 (No Plates)	\$450 + Parts
Clean, Bore & Hone V8 (Torque Plates)	\$550
Deck V8 Block	\$200
Square Deck to Dimension	\$275
Align Hone	\$275
Bore & Hone	\$250
Stroker Clearance	\$160
ROTATING ASSEMBLY	PRICE
Balance Rotating Assembly	\$300
Clean / Check / Mag / Polish Crank	\$125
Resize Rods (1 / 6 / 8)	\$25 / \$120 / \$150
CYLINDER HEAD SERVICES	PRICE
3-Angle Valve Job V8 (includes installed height)	\$275
Surface Milling	\$100
Install Guides	\$115/hr shop rate
Install Seats	\$115/hr shop rate
Install Sleeves	\$115/hr shop rate

ENGINE ASSEMBLY	PRICE
Stock Short Block	\$350
Race Short Block	\$600
Stock Long Block	\$450
Race Long Block	\$850

Package Deals: Race Engine Package \$2,200 | Street Engine Package \$1,650 | Parts 10% Off Retail

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