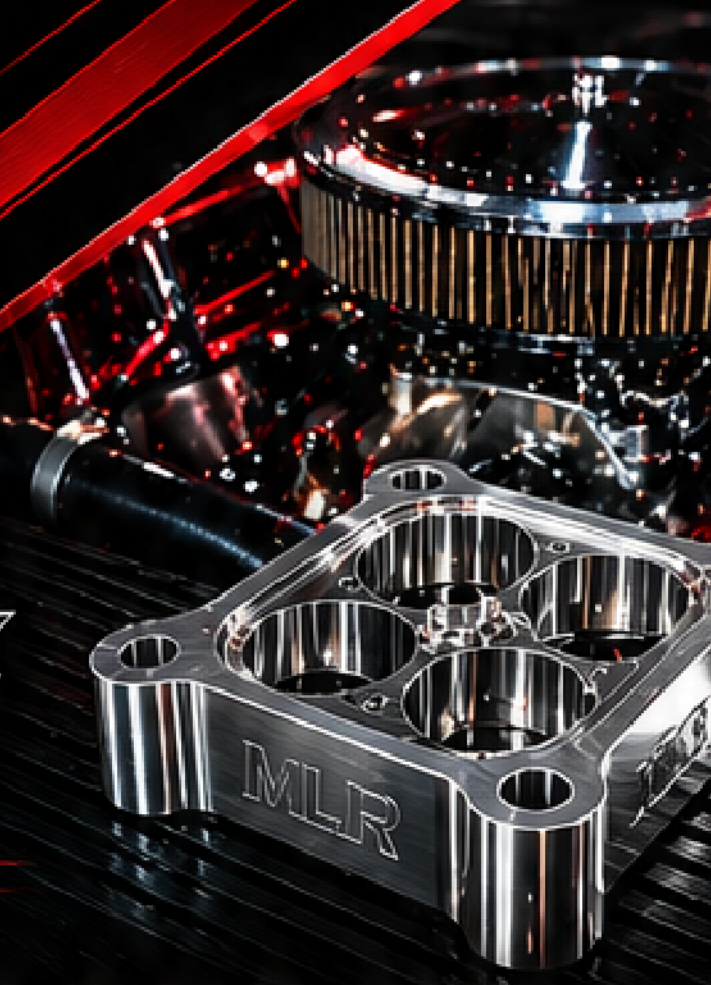
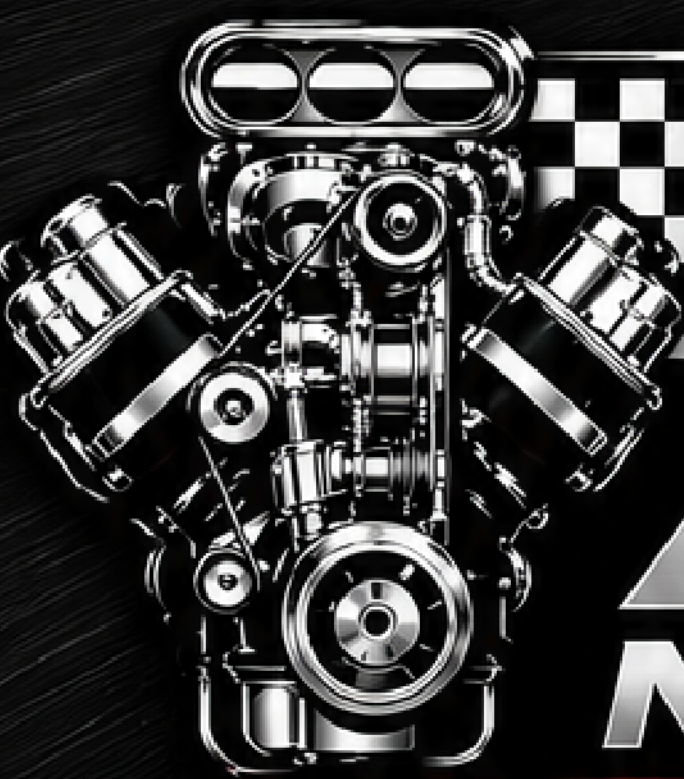






MLR AUTO MACHINE

812-592-2945

PRECISION ENGINE MACHINING • ENGINE BUILDING • PERFORMANCE APPLICATIONS

ENGINE BLOCK SERVICES	
Remove Cam Bearings, Remove All Oil Gallery Plugs & Clean Block	\$125
Final Wash, Install Cam Bearings & Gallery Plugs (plus parts)	\$125
Clean, Bore & Hone V8 Block (No Torque Plates), Install Cam Bearings	\$550
Clean, Bore & Hone V8 Block With Torque Plates, Install Cam Bearings	\$650
Deglaze Cylinders (Block Must Be Clean)	\$120
Deck V8 Block	\$250
Square Deck to Dimension	\$325
Align Hone (Block Must Be Clean)	\$275
Bore & Hone Only (Block Must Be Clean)	\$300
Bore & Hone With Torque Plates (Block Must Be Clean)	\$400
Clearance Block for Stroker Crankshaft	\$225

ENGINE ASSEMBLY	
Assemble V8 Short Block – Stock Performance	\$450
Assemble V8 Short Block – Race Performance	\$750
Assemble Long Block – Stock Performance	\$600
Assemble Long Block – Race Performance	\$1,050

ROTATING ASSEMBLY SERVICES	
Balance Rotating Assembly	\$325
Clean, Inspect, Magnaflux & Polish Crankshaft	\$85
Clean, Inspect, Magnaflux & Resize One Connecting Rod	\$25
Clean, Inspect, Magnaflux & Resize Six Connecting Rods	\$120
Clean, Inspect, Magnaflux & Resize Eight Connecting Rods	\$150

CYLINDER HEAD SERVICES	
3-Angle Valve Job (V8 Pair) Including Installed Height Setup	\$325
Bowl Blending (Pair)	\$250
Port Match Intake Ports (Pair)	\$250

PERFORMANCE & CUSTOM MACHINING	
Cut Piston-to-Valve Clearance	\$125/hr
Port Cylinder Heads	\$125/hr
All Other Machine Work	\$125/hr



INSTALL
GUIDES
& SEATS
* QUOTE



INSTALL
SLEEVE
* QUOTE



CUSTOM
MACHINING
OPERATIONS
* QUOTE



SPECIALTY WORK
AVAILABLE
* QUOTE

ALL PRICES ARE LABOR ONLY. PARTS AND MATERIALS ARE ADDITIONAL.
EFFECTIVE 05/01/2026 • PRICES SUBJECT TO CHANGE WITHOUT NOTICE.